



SUBJECT: SEAT LIMIT STOPS

MODEL & S/N

AFFECTED: M20J S/N 24-0361 thru 24-0387,
24-0389 thru 24-0394,
24-0396 thru 24-0403,
24-0405 thru 24-0412,
24-0414, 24-0416,
24-0418 thru 24-0422,
24-0424, 24-0425,
24-0427 thru 24-0430,
24-0432, 24-0434,
24-0435, 24-0433

COMPLIANCE: At next scheduled inspection or earlier
at owner's discretion.

INTRODUCTION: To prevent the possibility of the pilot
and copilot seats coming off the seat
rails during adjustment, the following
modification should be accomplished:

INSTRUCTIONS:

- a) Remove the four cotter pins from the forward and aft end of the two inboard seat rails (340156-49).
- b) Remove the pilot and copilot seats.
- c) Drill 2 each .156 dia. holes in each outboard seat rail (340156-51) as shown in Figure 20-211-1, paying particular attention to the .25" dimension.
NOTE: Do not use existing holes as reference.
- d) Replace seats.
- e) Install AN 380-5-3 cotter pins in each newly drilled hole, 4 places.
- f) Fill out log book and return compliance card.

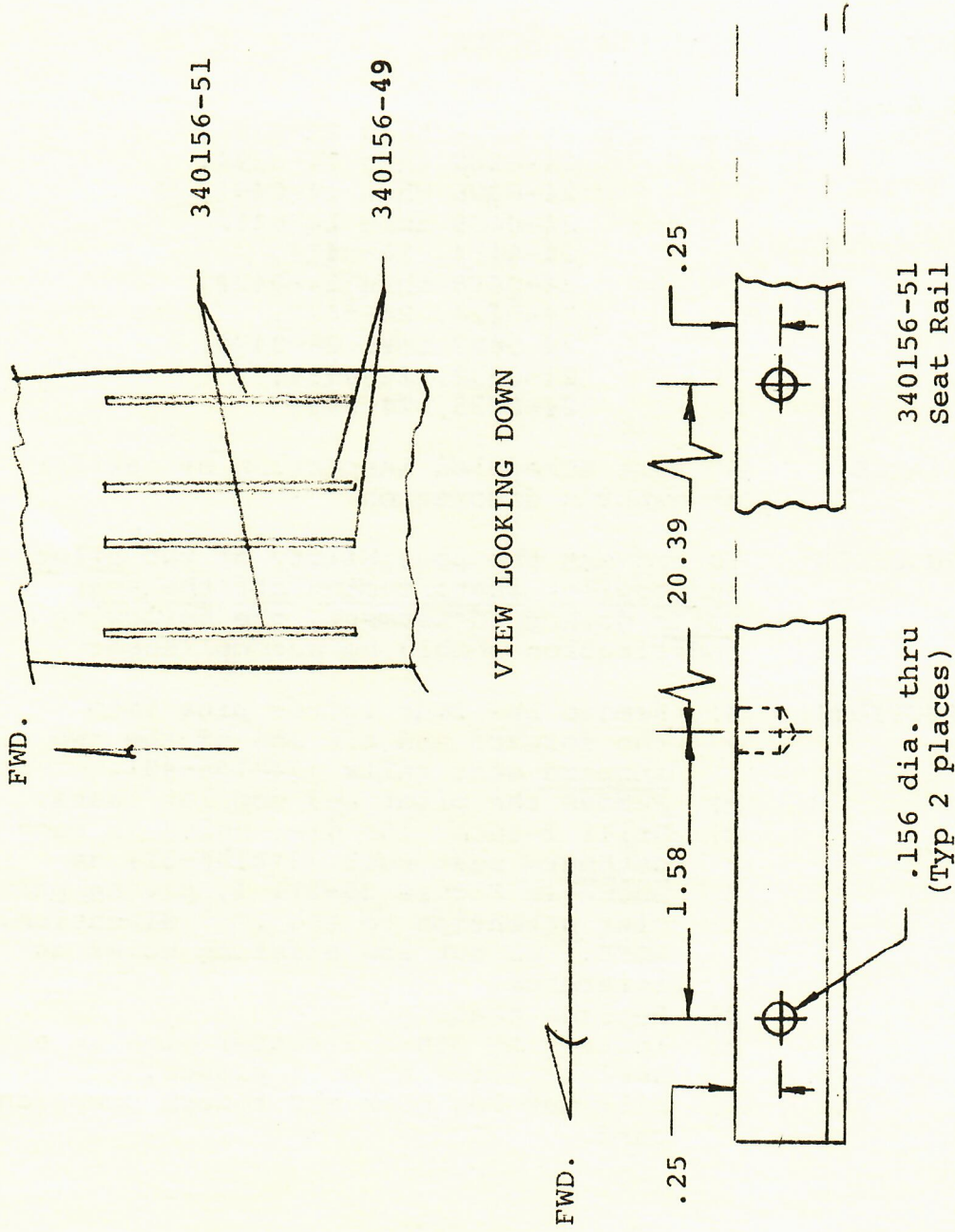


FIGURE 20-211-1